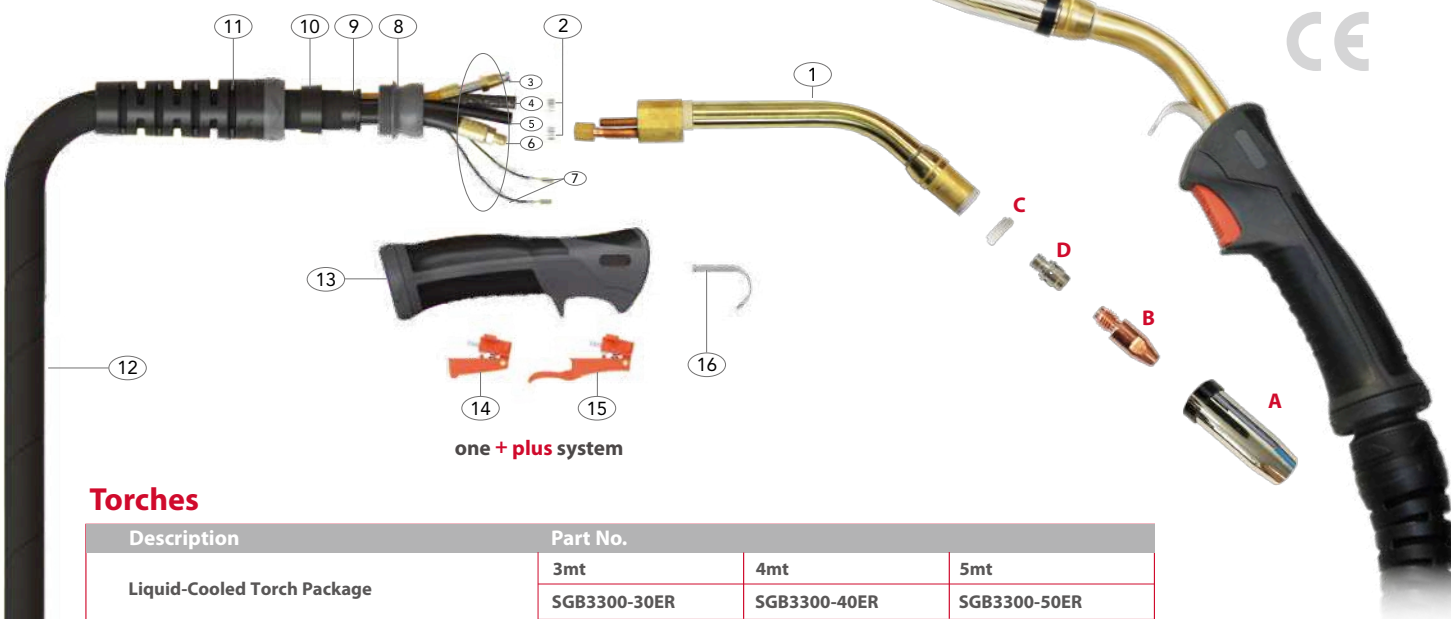


SGB 330W Mig/Mag Torch Range

Rating: 380A CO₂, 330A mixed gas, EN60974-7 @ 100% duty cycle. 0.8 to 1.2mm wires

Liquid-Cooled Mig Welding Torch



Torches

Description	Part No.		
Liquid-Cooled Torch Package	3mt	4mt	5mt
	SGB3300-30ER	SGB3300-40ER	SGB3300-50ER

Wear Parts

A Nozzle

Part No.	Description	Bore	Wall	Material
PB3407	Cylindrical Nozzle	18.0	2.50mm	Cu
PB3408	Conical Nozzle	15.0	2.50mm	Cu
PB3409	Tapered Nozzle	12.0	2.50mm	Cu

B Contact Tips

Part No.	Description	Material	Wire Size	
			mm	Inch
PB4014-08	Contact Tip	Cu	0.8	0.030"
PB4014-10	Contact Tip	Cu	1.0	0.040"
PB4014-12	Contact Tip	Cu	1.2	0.045"
PB4015-08	Contact Tip	CuCrZr	0.8	0.030"
PB4015-10	Contact Tip	CuCrZr	1.0	0.040"
PB4015-12	Contact Tip	CuCrZr	1.2	0.045"

C Insulator

Part No.	Description	Colour	Material
PB3005	Insulator	White	DMC3

D Tip Adaptors

Part No.	Description	Material
PB3001	Tip Adaptor	Brass

E Liner

Part No.	Description	Length	Wire Size
* PB5034-30B	Steel Liner x 3mt	3.5mt	1.2-1.6
* PB5034-40B	Steel Liner x 4mt	4.5mt	1.2-1.6
* PB5034-50B	Steel Liner x 5mt	5.5mt	1.2-1.6

Spare Parts

Part No.	Description
1 PB3426	Swan Neck Assembly
2 PB5041	Hose Clamp 8.7mm
8 PPG3208-1	Ball Joint
9 PT8010	Canvas cover Retainer Small
10 PG3235	Sheath Block
11 PGN3208-P	Cable Support
12 PS5006-30	Cable Assembly x 3mt
PS5006-40	Cable Assembly x 4mt
PS5006-50	Cable Assembly x 5mt
13 SGB2514	Ergo Handle Kit c/w Lock Nut
14 DGB2516	Standard Trigger Assembly
15 DGB2516L	Extended Trigger Assembly
16 PB2517	Hanger Hook

Cable Parts

Description	Part No.		
	3mt	4mt	5mt
3 Outer Liner Assembly	PS5008-30	PS5008-40	PS5008-50
4 Gas Hose Assembly	PE5013-30	PE5013-40	PE5013-50
5 Water Inlet Hose Assembly	PE5012-30	PE5012-40	PE5012-50
6 Power Cable Assembly	PE5015-30	PE5015-40	PE5015-50
7 Switch Lead Assembly	PS5010-30	PS5010-40	PS5010-50
17 Water Outlet Hose	PE5017	PE5017	PE5017